

报告编号 Report No.: HJ-RD-17107

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ASTM D6007-02(2008)人造板小气候箱甲醛释放量检测 (标准表板及背板)

ASTM D6007-02(2008)Standard Test Method for Determining Formaldehyde Concentration in Air from Wood Products Using a Small Scale Chamber (Standard Face&Back)

委托单位:加拿大凯浦罗有限公司
Applicant: Kypro Distribution Inc.
工厂编号 Mill No:N/A
样品名称: <u>多层复合地板</u> Sample Name: <u>Engineered Floor</u>
检测类别: <u>其它检测</u> Test Purpose: Other Test
祭发日期 Report Date: 2017-03-27



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注意事项 Intentions

- 1. 报告无检测单位"检测专用章"无效; Testing report is invalid without "Special test seal ".
- 2. 复印报告未重新加盖检测单位"检测专用章"无效,未经本公司书面授权,不得部分复制本报告; Copy of report is invalid without "special seal for testing" and shall not be part copy the report without written authorization.
- 3. 若需以电话、传真或其它方式传送检测结果时,所发内容只作参考,以正式书面报告为准; If need to telephone, fax, or other means to send the test results, the content is only for reference, will be subject to a formal written report.
- 4. 报告涂改无效,无编制、审核、批准人签章无效;
 Report to alter is invalid, no preparation, check, approve signature is invalid.
- 5. 本检测报告仅对来样负责; This test report is only responsible for samples.
- 6. 对检测报告若有异议,应于收到报告之日起_5_日内向检测单位提出,逾期不予受理; If the test report, should be within 5 days from receipt of the report to the detection unit, within the time limit shall not accept it.
- 7. 检测报告书写一律要求采用打印。Test report should print out.

公司注册地址 Registration address: 上海市闵行区光华路 598 号 3 幢 1 楼 103-9

检测地址 Test address: 重庆市渝中区中山二路 192 号港天大厦 B 座 22-2

邮政编码 Post code : <u>400014</u> 电 话 Tel : <u>023-63525678</u>

传 真 Fax: 023-63530958 E-mail: hjklab@163.com



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样品信息										
Sample Information 生产单位 コンプログロー										
MFG Name	CONFIDENTIAL									
委托单位 Applicant	加拿大凯浦罗有限公司 Kypro Distribution Inc.									
样品类型	i:		树种类型 Wood Mat		N/A					
Sample Type	表面是	口否	口单面	□单面未处理 □双面未处理						
样品规格及数量 Sample Quantity& Size	76.2*1	PCS	样品厚度 Sample Thic		15mm-7plies					
生产日期 Production Date	2017.02.10	采样日期 Sample Date	2017.03.16	收样日期 Sample Rece		2017-03-20				
产品/批次号 Product/Batch ID	N/A	样品描述 Sample Description			N/A					
样品包装状态 Sam	ple Packaging State	us: 密封完好								
检测项目 Test Item	甲醛释放量(小气候箱法)									
检测依据	ASTM D6007: Standard Test Method for Determining Formaldehyde Concentrations in Air from									
Test Standard	Wood Products Using a Small-Scale Chamber									
检测日期 Test Date	2017-03-20 to 2017-03-23			报告日期 Report Date		2017-03-27				
送检的样品经检测 The samples had been tested: 甲醛释放量(小气候箱法)参照 ASTM D6007 标准进行检测,检测结果参见第 4 页。										
备注 Note	1.样品信息由委托单位提供。 Applicant to provide the information of the sample. 2.根据委托单位要求,样品平衡时间为 3 天。 Per applicant requirement, samples off gas 3 days.									



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检测信息 Test Data

样品在检测前封边后放置在温度为 24±3℃(75±5°F)和相对湿度为 50±5%的箱体内调节,样品调节的箱体甲醛背景浓度低于 0.01ppm.

The samples remained sealed and stored in a room maintained at 50±5% RH, 24±3°C(75±5°F) prior to testing. The formaldehyde background concentration in the air where the specimens were conditioned was documented at <0.01 ppm.

然后将样品放入甲醛背景浓度低于 0.01ppm 的气候箱(长 850mm*宽 440mm*高 520mm,体积为 6.92 立方英尺)中,气候箱维持空气交换速率 0.5ACH150 分钟,进气的甲醛浓度低于 0.01ppm。120 分钟后,以每分钟 1 升的速度采箱体内空气,以分光光度计 7230G 进行分析。甲醛释放量值修正到相对湿度 50%,温度 77°F 的标准值。

Then put the sample into the chamber (850 mm*440 mm*520 mm, volume = 6.92 cu ft), and which was maintained at 0.5 ACH for 150 minutes. The formaldehyde concentration of make-up air and the chamber were both measured at <0.01 ppm. After 120 minutes, air samples were drawn at a rate of one (1) L/minute for 30 minutes. Emission values were determined with spectrophotometer analysis 7230G. The Formaldehyde Emissions are corrected to an emission level at standard conditions (50% RH and 77 °F).

检测编号 Test No	检测日期 Test Date	箱 Q/L 比率 Chamber Q/L ratio	温度 Temp	相对湿度 RH	气压 Atm.	甲醛释放量 Formaldehyde Emissions
			(F)	(%)	(hpa)	(ppm)
17107	2017.03.23	0.23	78.2	48.6	987.9	0.01

ASTM D6007-02(2008)检测结果满足加州空气资源局 93120 法规表格一中要求的单板芯的硬木胶合板第二阶段 0.05ppm 的限值要求。

The ASTM D6007-02(2008) test result meet the CARB 93120, Table 1, Phase 2 limitation of 0.05ppm for HWPW-VC.

附注Note:

本次试验结果仅对附录所示图片中的样品有效。The testing result should be effective only to the sample as shown in appendix picture.

日期 Date: <u>2017.03.27</u>日期 Date: <u>2017.03.27</u>日期 Date: <u>2017.03.27</u>



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HJ-RD-17107 检测报告附件一样品图片

Test Report Appendix---Sample Picture



-报告结束 Report End-------